

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 5/1/2015 Revision date: 11/4/2024 Supersedes: 10/27/2021

| SECTION 1: Identification | | | | | |
|--|--|--|---|---|--|
| 1.1. Identification | | | | | |
| Product form | : Mixture | | | | |
| Product name | : ST-001 Patching | a Mix | | | |
| CAS-No. | : Mixture | 3 | | | |
| Product code | : 1135 | | | | |
| Other means of identification | : Alumina-Silicate | e Wet Air Set Mort | ar-Slurry | | |
| 1.2. Recommended use and restrictions or | | | | | |
| Use of the substance/mixture Recommended use | : Refractory : Industrial use | | | | |
| 1.3. Supplier | | | | | |
| Resco Products, Inc. One Robinson Plaza, Suite 300 6600 Steubenville Pike Pittsburgh, PA, 15205 United States T 412-494-4491 SDS@RescoProducts.com - WWW.RescoProducts | <u>s.com</u> | | | | |
| 1.4. Emergency telephone number | | | | | |
| Emergency number | : EMERGENCY (| | | Canada 1-800 | -424-9300 |
| SECTION 2: Hazard(s) identification | Outside USA & | Canada +1 703-74 | 41-5970 | | |
| | turo | | | | |
| 2.1. Classification of the substance or mix GHS US classification | luie | | | | |
| Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2B Carcinogenicity Category 1A Full text of H statements : see section 16 | | H320 C | auses skir auses eye lay cause | irritation | rying or heating, Inhalation) |
| 2.2. GHS Label elements, including precau | utionary statemen | its | | | |
| GHS US labeling Hazard pictograms (GHS US) | | | | | |
| Signal word (GHS US) Hazard statements (GHS US) Precautionary statements (GHS US) | H350 - May cau : P202 - Do not h P280 - Wear ey P305+P351+P3 contact lenses, P332+P313 - If | serious eye irritationse cancer (After de landle until all safe re protection, prote | lrying or he ety precaut ective glove Rinse caut y to do. Co urs: Get me | ions have beer es, protective c iously with wat ontinue rinsing. edical advice/at | n read and understood. lothing. er for several minutes. Remove tention. |
| 2.3. Other hazards which do not result in o | classification | | | | |
| No additional information available | | | | | |
| 2.4. Unknown acute toxicity (GHS US) | | | | | |
| No additional information available | and the same literat | | | | |
| SECTION 3: Composition/Information | on ingredients | | | | |
| 3.1. Substances | | | | | |
| Not applicable | | | | | |
| 3.2. Mixtures | | | | | |
| Name | | Product id | entifier | % | GHS US classification |
| aluminium oxide, non-fibrous | | CAS-No.: 13 | | 20 – 50 | Not classified |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤55%, | aqueous solutions | CAS-No.: 13 | | 5 – 10 | Skin Irrit. 2, H315 |
| cristobalito | | CAS No. 14 | 161 16 1 | 1 5 | Eye Irrit. 2B, H320 |
| cristobalite quartz | | CAS-No.: 14 CAS-No.: 14 | | 1 – 5 0.5 – 1 | Carc. 1A, H350 Carc. 1A, H350 |
| | | UA3-INU 14 | 000-00-7 | 0.5 - 1 | - Joaro. 17, 1990 |
| 11/4/2024 (Revision date) | FN | (English US) | | | |

Safety Data Sheet

| Full text of hazard classes and H-statements : see s | section 16 |
|---|--|
| SECTION 4: First-aid measures | |
| 4.1. Description of first aid measures | |
| First-aid measures general | Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). |
| First-aid measures after inhalation First-aid measures after skin contact | Allow affected person to breathe fresh air. Allow the victim to rest. Gently wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. |
| First-aid measures after eye contact | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| First-aid measures after ingestion | : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. |
| 4.2. Most important symptoms and effects | |
| Potential Adverse human health effects and | : Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. |
| symptoms Symptoms/effects after inhalation | : After drying or heating. Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation. |
| Symptoms/effects after skin contact Symptoms/effects after eye contact | : Causes skin irritation. : Causes serious eye irritation. |
| 4.3. Immediate medical attention and speci | ial treatment, if necessary |
| No additional information available | |
| SECTION 5: Fire-fighting measures | |
| 5.1. Suitable (and unsuitable) extinguishing | g media |
| Suitable extinguishing media Unsuitable extinguishing media | Use extinguishing media appropriate for surrounding fire. No unsuitable extinguishing media known. |
| 5.2. Specific hazards arising from the chem | nical |
| Fire hazard Explosion hazard | Not flammable. Prolonged exposure to fire may cause containers to rupture/explode. |
| 5.3. Special protective equipment and prec | autions for fire-fighters |
| Firefighting instructions | Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment. |
| Protection during firefighting | : Do not enter fire area without proper protective equipment, including respiratory protection. |
| SECTION 6: Accidental release measu | res |
| 6.1. Personal precautions, protective equip | oment and emergency procedures |
| 6.1.1. For non-emergency personnel Emergency procedures | : If spilled, may cause the floor to be slippery. |
| 6.1.2. For emergency responders Protective equipment Emergency procedures | : Equip cleanup crew with proper protection. : Stop release. |
| 6.2. Environmental precautions | |
| Prevent entry to sewers and public waters. Notify au | uthorities if liquid enters sewers or public waters. |
| 6.3. Methods and material for containment | and cleaning up |
| For containment Methods for cleaning up | Plug the leak, cut off the supply. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. |
| 6.4. Reference to other sections | |
| See Heading 8. Exposure controls and personal pro | tection. |
| SECTION 7: Handling and storage | |
| 7.1. Precautions for safe handling | |
| Precautions for safe handling Hygiene measures | Avoid contact with eyes. Avoid contact with skin. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. |
| 7.2. Conditions for safe storage, including | any incompatibilities |
| Storage conditions Incompatible products | Store in original container. Keep container closed when not in use.Strong bases. Strong acids. |
| SECTION 8: Exposure controls/person | al protection |
| 8.1. Control parameters | |

Safety Data Sheet

| ST-001 Patching Mix (Mixture) | |
|---|--|
| No additional information available | |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤5 | 5%, aqueous solutions (1344-09-8) |
| No additional information available | |
| aluminium oxide, non-fibrous (1344-28-1) | |
| USA - ACGIH - Occupational Exposure Limits | |
| ACGIH OEL TWA | 1 mg/m ³ respirable dust |
| cristobalite (14464-46-1) | |
| USA - ACGIH - Occupational Exposure Limits ACGIH OEL TWA | 0.005 mg/m3 rearringhig duct |
| USA - OSHA - Occupational Exposure Limits | 0.025 mg/m ³ respirable dust |
| OSHA PEL (TWA) [1] | 0.05 mg/m ³ respirable dust |
| quartz (14808-60-7) | |
| USA - ACGIH - Occupational Exposure Limits | |
| ACGIH OEL TWA | 0.025 mg/m ³ (Silica-Crystalline Quartz; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction) |
| USA - OSHA - Occupational Exposure Limits | |
| | Silica, crystalline quartz, respirable dust |
| OSHA PEL (TWA) [1] | 0.05 mg/m ³ respirable dust (3) See Table Z-3. |
| Remark (OSHA) | (3) See Table 2-3. |
| 8.2. Appropriate engineering controls | |
| Appropriate engineering controls : | Emergency eye wash fountain with clean water. Dust on tear out. Provide adequate ventilation to minimize dust concentrations. |
| 8.3. Individual protection measures/Personal | protective equipment |
| Personal protective equipment: Avoid all unnecessary exposure. | |
| Hand protection: | |
| Wear protective gloves. | |
| Eye protection: | |
| Chemical goggles or safety glasses | |
| Skin and body protection: | |
| Wear suitable protective clothing | |
| Respiratory protection: | |
| After air drying or heating. Dust on tear out. Wear appr | ropriate mask |
| Other information: Do not eat, drink or smoke during use. | |
| SECTION 9: Physical and chemical prope | erties |
| 9.1. Information on basic physical and chemic | cal properties |
| | Liquid |
| Appearance : | Slurry. |
| Color : | Gray |
| Odor : Odor threshold : | earthy No data available |
| pH : | |
| Melting point | > 2500 °F |
| Freezing point : | ≈ 32 °F |
| Boiling point : | No data available |
| Flash point : Relative evaporation rate (butyl acetate=1) : | No data available No data available |
| Flammability (solid, gas) | Not flammable. |
| Vapor pressure : | No data available |
| Relative vapor density at 20°C : | No data available |
| Relative density : | No data available |
| Solubility : Partition coefficient n-octanol/water (Log Pow) : | Moderately soluble in water. No data available |
| Auto-ignition temperature | No data available |
| Decomposition temperature : | No data available |
| Viscosity, kinematic : | Not Applicable |

Safety Data Sheet

| Explosion limits : Explosive properties : | No data available No data available No data available |
|--|---|
| 31 31 31 3 | No data available |
| 9.2. Other information | |
| No additional information available | |
| SECTION 10: Stability and reactivity | |
| 10.1. Reactivity | |
| Air Setting. | |
| 10.2. Chemical stability | |
| Not established. | |
| 10.3. Possibility of hazardous reactions | |
| Not established. | |
| 10.4. Conditions to avoid | |
| No additional information available | |
| 10.5. Incompatible materials | |
| Strong acids. Strong bases. | |
| 10.6. Hazardous decomposition products Under normal conditions of storage and use, hazardous | decomposition products should not be produced |
| | |
| SECTION 11: Toxicological information | |
| 11.1. Information on toxicological effects | |
| | Not classified |
| | Not classified Not classified |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤5 | 5%, aqueous solutions (1344-09-8) |
| LD50 oral rat | > 2000 mg/kg (Rat, Oral) |
| aluminium oxide, non-fibrous (1344-28-1) | |
| LD50 oral rat | > 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s)) |
| LC50 Inhalation - Rat | > 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s)) |
| Skin corrosion/irritation : | Causes skin irritation. pH: > 10 |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤55 | 5%, aqueous solutions (1344-09-8) |
| рН | 11 – 13 |
| aluminium oxide, non-fibrous (1344-28-1) | |
| рН | 9 – 10.5 (aqueous suspension, 33 %) |
| cristobalite (14464-46-1) | |
| рН | 6 - 7 |
| quartz (14808-60-7) | |
| рН | 6 – 7 |
| Serious eye damage/irritation : | Causes eye irritation. pH: > 10 |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤5 | • |
| рН | 11 – 13 |
| aluminium oxide, non-fibrous (1344-28-1) | |
| рН | 9 – 10.5 (aqueous suspension, 33 %) |
| | |

Safety Data Sheet

| cristobalite (14464-46-1) | | |
|---|--|--|
| рН | 6 – 7 | |
| quartz (14808-60-7) | | |
| рН | 6-7 | |
| | Not classified | |
| Germ cell mutagenicity Carcinogenicity | Not classified May cause cancer (After drying or heating, Inhalation). | |
| quartz (14808-60-7) | | |
| IARC group | 1 - Carcinogenic to humans | |
| , , | Not classified | |
| STOT-single exposure STOT-repeated exposure | Not classified | |
| Aspiration hazard | Not classified | |
| | Not Applicable | |
| aluminium oxide, non-fibrous (1344-28-1) | | |
| Viscosity, kinematic | Not applicable (solid) | |
| Potential Adverse human health effects and symptoms | Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. | |
| | After drying or heating. Dust on tear out. Danger of serious damage to health by prolonged | |
| Symptoms/effects after skin contact | exposure through inhalation. May cause cancer by inhalation. Causes skin irritation. | |
| Symptoms/effects after eye contact | Causes serious eye irritation. | |
| SECTION 12: Ecological information | | |
| 12.1. Toxicity | | |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤ | 55%, aqueous solutions (1344-09-8) | |
| LC50 - Fish [1] | 210 mg/l (96 h, Brachydanio rerio, Pure substance) | |
| EC50 - Crustacea [1] | 216 mg/l (96 h, Daphnia magna, Pure substance) | |
| aluminium oxide, non-fibrous (1344-28-1) | | |
| LC50 - Fish [1] | > 100 mg/l (96 h, Salmo trutta, Literature study) | |
| EC50 - Crustacea [1] | > 100 mg/l (48 h, Daphnia magna, Literature study) | |
| 12.2. Persistence and degradability | | |
| ST-001 Patching Mix (Mixture) | | |
| Persistence and degradability | Not established. | |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤ | 55%, aqueous solutions (1344-09-8) | |
| Persistence and degradability | Biodegradability: not applicable. | |
| Chemical oxygen demand (COD) | Not applicable | |
| ThOD | Not applicable | |
| BOD (% of ThOD) | Not applicable | |
| aluminium oxide, non-fibrous (1344-28-1) | | |
| Persistence and degradability | Not applicable. | |
| Chemical oxygen demand (COD) | Not applicable | |
| ThOD | Not applicable | |
| cristobalite (14464-46-1) | | |
| Persistence and degradability | Mineral. Not applicable. | |
| Chemical oxygen demand (COD) | Not applicable | |
| | | |

Safety Data Sheet

| cristobalite (14464-46-1) | |
|--|--|
| ThOD | Not applicable |
| BOD (% of ThOD) | Not applicable |
| quartz (14808-60-7) | · |
| Persistence and degradability | Not applicable. |
| Biochemical oxygen demand (BOD) | Not applicable |
| Chemical oxygen demand (COD) | Not applicable |
| ThOD | Not applicable |
| 12.3. Bioaccumulative potential | |
| ST-001 Patching Mix (Mixture) | |
| Bioaccumulative potential | Not established. |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤5 | 5%, aqueous solutions (1344-09-8) |
| Bioaccumulative potential | No bioaccumulation data available. |
| aluminium oxide, non-fibrous (1344-28-1) | |
| Bioaccumulative potential | No data available. |
| cristobalite (14464-46-1) | |
| Bioaccumulative potential | No data available. |
| quartz (14808-60-7) | |
| Bioaccumulative potential | No data available. |
| 12.4. Mobility in soil | |
| sodium silicate, alkaline 1.6/2.6, 35%≤conc≤5 | 5%, aqueous solutions (1344-09-8) |
| Ecology - soil | No data available. |
| aluminium oxide, non-fibrous (1344-28-1) | |
| Surface tension | No data available in the literature |
| Ecology - soil | No data available. |
| cristobalite (14464-46-1) | |
| Ecology - soil | No data available. |
| 12.5. Other adverse effects | |
| 5 5 | None known Avoid release to the environment. |
| SECTION 13: Disposal considerations | |
| 13.1. Disposal methods | |
| | Dispose in a safe manner in accordance with local/national regulations. Avoid release to the environment. |
| SECTION 14: Transport information | |
| In accordance with DOT / TDG / IMDG / IATA Department of Transportation (DOT) In accordance with DOT Not regulated Transportation of Dangerous Goods Not regulated Transport by sea Not regulated Air transport Not regulated | |

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

| SECTION 15: Regulatory information | |
|--|-------------|
| SECTION 15. Regulatory information | |
| 15.1. US Federal regulations | |
| All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances (TSCA) inventory | Control Act |
| eluminium exide new filmeur (4244-20-4) | |
| aluminium oxide, non-fibrous (1344-28-1) Not subject to reporting requirements of the United States SARA Section 313 | |
| Note Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forr Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 materia manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers re | al. Only |
| 15.2. International regulations | |
| CANADA | |
| aluminium oxide, non-fibrous (1344-28-1) | |
| Listed on the Canadian DSL (Domestic Substances List) | |
| | |
| cristobalite (14464-46-1) | |
| Listed on the Canadian DSL (Domestic Substances List) | |
| EU-Regulations No additional information available | |
| National regulations | |
| quartz (14808-60-7) | |
| Listed on IARC (International Agency for Research on Cancer) | |
| 15.3. US State regulations | |
| ST-001 Patching Mix (Mixture) | |
| U.S California - Proposition 65 - Other information This product contains crystalline silica, a chemical known to the state of California cancer. For more information go to WWW.P65Warnings.ca.gov | a to cause |
| cristobalite (14464-46-1) | |
| | n allowable |

| <u>1)</u> | | | | |
|------------------------|--|--|---|--|
| U.S California - | U.S California - | U.S California - | No significant risk | Maximum allowable |
| Proposition 65 - | Proposition 65 - | Proposition 65 - | level (NSRL) | dose level (MADL) |
| Developmental Toxicity | Reproductive Toxicity | Reproductive Toxicity | | |
| | - Female | - Male | | |
| No | No | No | | |
| | U.S California - Proposition 65 - Developmental Toxicity | U.S California - Proposition 65 - Developmental Toxicity - Female | U.S California - Proposition 65 - Developmental Toxicity - Female U.S California - Proposition 65 - Reproductive Toxicity - Male | U.S California - Proposition 65 - Developmental Toxicity - Female U.S California - Proposition 65 - Reproductive Toxicity - Male No significant risk Ievel (NSRL) |

| quartz (14808-60-7) | | | | | |
|---------------------|------------------------|-----------------------|-----------------------|---------------------|-------------------|
| U.S California - | U.S California - | U.S California - | U.S California - | No significant risk | Maximum allowable |
| Proposition 65 - | Proposition 65 - | Proposition 65 - | Proposition 65 - | level (NSRL) | dose level (MADL) |
| Carcinogens List | Developmental Toxicity | Reproductive Toxicity | Reproductive Toxicity | | |
| | | - Female | - Male | | |
| Yes | No | No | No | | |

| Component | State or local regulations |
|--|--|
| aluminium oxide, non-fibrous (1344-28-1) | U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous |
| | Substance List; U.S Pennsylvania - RTK (Right to Know) List |
| Cristobalite (14464-46-1) | U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous |
| | Substance List; U.S Pennsylvania - RTK (Right to Know) List |
| Quartz (14808-60-7) | U.S New Jersey - Right to Know Hazardous Substance List |

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date Other information

11/4/2024 Report language name. English. In the event of any conflict between English and other language • versions, the English version shall prevail.

| Full text of H-phra | Full text of H-phrases | | | |
|---------------------|------------------------------|--|--|--|
| H315 | Causes skin irritation | | | |
| H320 | Causes eye irritation | | | |
| H350 | May cause cancer | | | |
| Safety Data Sheet (| Safety Data Sheet (SDS), USA | | | |

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, Resco Products, Inc. makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.